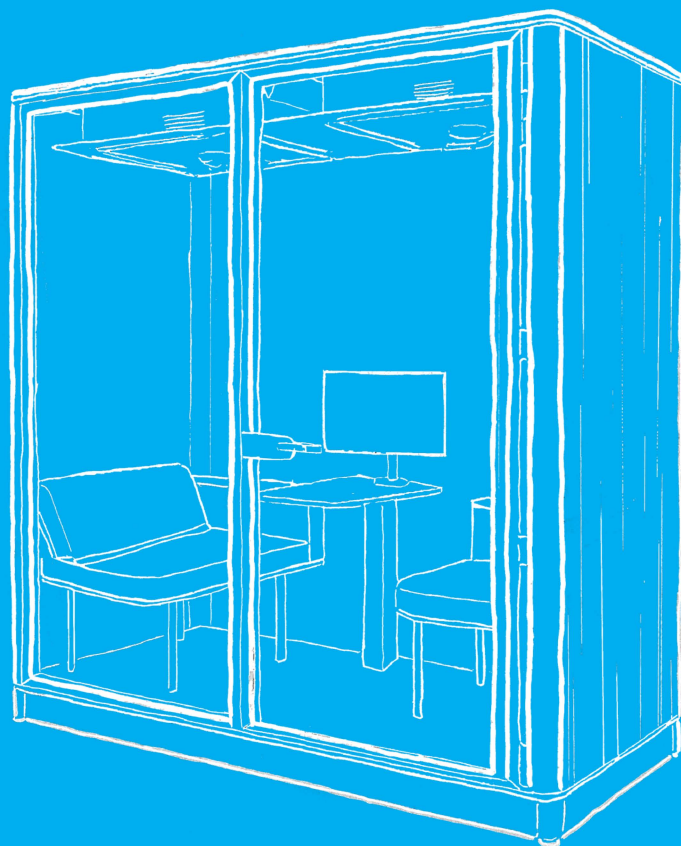




Sound-Pod™

A SPACE WITHIN A SPACE

Artwright®

A dense evergreen forest, likely a spruce or fir forest, covering a hillside. The trees are dark green and tightly packed. A thick mist or smoke rises from the forest floor, particularly on the left side, creating a hazy, atmospheric effect. The word "Concentrate" is centered in the middle of the image in a white, sans-serif font.

Concentrate

Certified Acoustic Performance

The Sound~Pod™ Noise Isolation Class value 35 dB by TÜV SÜD sound test report (shown on the right) translates to index -dB35 under ISO 23351-1:2020 (A+ rating).

This places Sound~Pod™ among the highest-performing acoustic pods globally — ideal for offices needing confidential, distraction-free spaces in open-plan layouts. Compared to Class A or B pods, A+ soundproof enclosures offer superior speech privacy and are increasingly favored in finance, legal, and HR settings.

Real-World Impact in Global Offices Why A+ Rated Pods Matter:

Speech Privacy : In open-plan offices, A+ pods (NIC ≥ 30) ensure conversations inside are virtually unintelligible outside—critical for **banking, legal, HR, and executive use**.

Compliance & Certification : ISO 23351-1:2020 is now the **benchmark for acoustic privacy**. TÜV SÜD certification adds credibility, especially for **corporate procurement** and **government tenders**.

Employee Wellbeing : Reduces distractions, supports focus, and improves **mental comfort** in noisy environments.

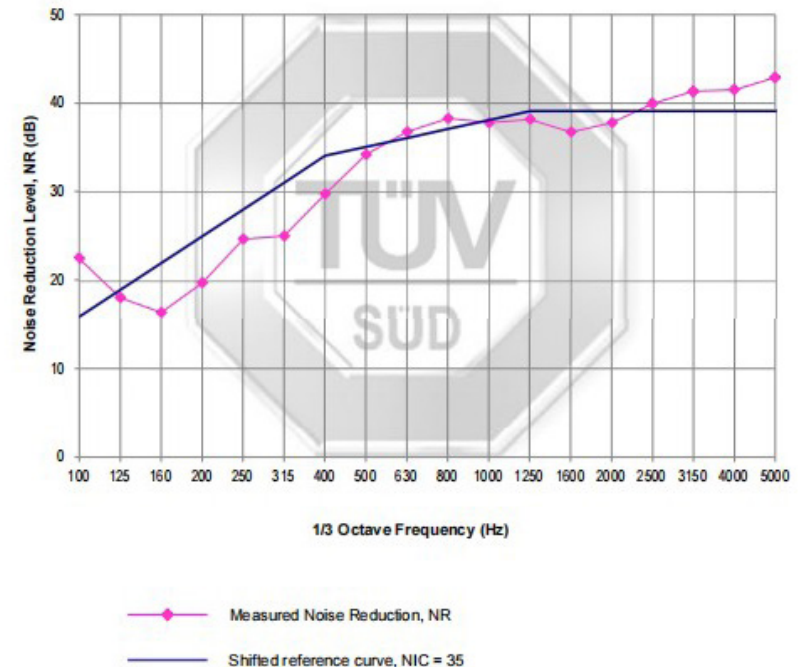
Note: sound performance ratings and effects will depend on the Sound~Pod configurations and the placed environmental acoustics.

Test Report No. 7191291172-MEC22-EMK
dated 15 Aug 2022
5698453

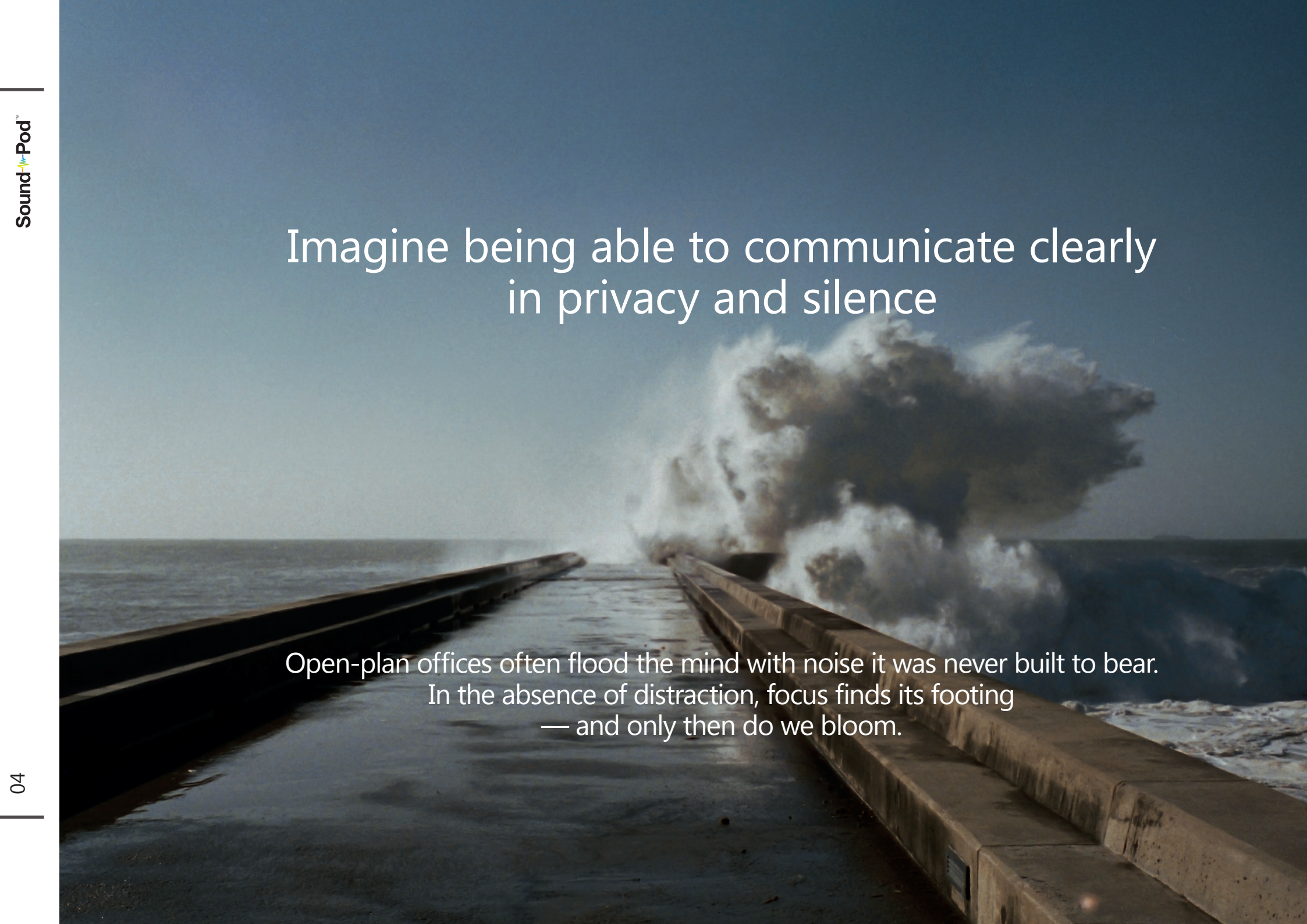


RESULTS: (cont'd)

Figure 1 : Noise isolation performance of "Artwright Sound-Pod / S1" Soundproof Enclosure



Signature



Imagine being able to communicate clearly
in privacy and silence

Open-plan offices often flood the mind with noise it was never built to bear.
In the absence of distraction, focus finds its footing
— and only then do we bloom.

Choosing a Premium SoundProof Enclosure

Choose a product with reputable certified test report,
not marketing claims or reviews.

The Sound Pod™ is certified for acoustic performance, tested and successfully passed rigorous testing under ASTM E596-1996 and ASTM E413-2016 standards.

Independently verified by TUV SUD, it has achieved a

Noise Isolation Class (NIC) of 35dB;

affirming its effective in reducing sound transmission in open-plan environments.

This accreditation underscores the SoundPod's commitment to global standards of acoustic privacy, making it a trusted solution for workplaces that demand both comfort and confidentiality.

Global Innovation Patent Protection

The Sound Pod™ is backed by a robust portfolio of 43 international patents, spanning multiple jurisdictions worldwide. This extensive intellectual property coverage reflects a sustained commitment to acoustic innovation, modular design, and user-centric engineering.

From structural acoustics to integrated workplace solutions, each patent reinforces the SoundPod's position as a globally recognized leader in sound-isolated environments.

E1

Personal Space for Focus and Privacy

The E1 pod is a compact, acoustically insulated enclosure designed to provide individuals with a quiet, private space within open-plan environments. Engineered for single occupancy, it supports a range of focused activities — from confidential phone calls and video meetings to deep work and quiet reflection.

Key Features:

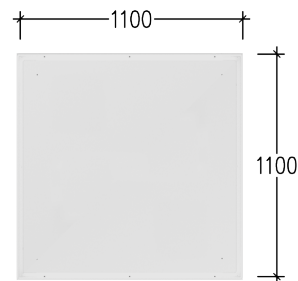
Sound-absorbing panels for acoustic privacy

Ventilation system for comfort during extended use

Integrated lighting and power outlets for productivity

Compact footprint that fits seamlessly into modern office layouts

Whether used for a quick call or an hour of uninterrupted concentration, the E1 pod offers a space-efficient, user-centric solution that enhances well-being and productivity in shared workspaces.



Plan View





Expert Tips for Soundproof enclosure Buyers

- **Ask for independent external test reports**, not just marketing claims.
- **Check NIC values across speech frequencies (500-4000 Hz)** - this is where privacy matters most.
- **Verify certification body** - TUV SUD, Intertek or SGS are trusted.
- **Consider pod placement** - even A+ pods need proper layout to avoid sound reflections in open offices.

Implications for Global Offices

- **Procurement:** When buying pods, always ask for the independent test reports with NIC values, not just "A+" claims.
- **Certification:** TUV SUD, Intertek, SGS are trusted labs that apply the ISO method and may assign letter grades for clarity.
- **Decision-making:** Focus on the **numeric NIC result** ($\geq 30\text{dB}$ for top-tier privacy) rather than the marketing label.

Note: ISO 23351-1:2020 only defines how to measure speech level reduction. The "A+" label is an industry shorthand meaning $\text{NIC} \geq 30\text{dB}$, but it is not part of the ISO standard itself. To be accurate, Sound Pod™ is tested to be **NIC 35dB**, rather than the letter grade.

Common Use Case:

Sector	Use Case	Why A+ Matters
Banking & Finance	Client calls, compliance reviews	Prevents leakage of sensitive data
Legal & HR	Interviews, disciplinary meetings	Ensures confidentiality
Tech & Startups	Deep work, virtual meetings	Blocks ambient noise, boosts productivity
Government & GLCs	Procurement, policy discussions	Meets international acoustic standards

Comparisons: A+ vs. Class A vs. Class B Pods

Pod Model	NIC Rating	ISO Certified	Typical Use	Privacy Level
TÜV SÜD-certified pod Sound ^W Pod™	NIC ≥ 30	✓ TÜV SÜD	High-security, executive use	🟢 A+ (Superior)
Framery Q	NIC 25–29	✓ External lab	Meetings, calls, focused work	🟡 A (High)
Hush office Hush Phone	NIC 20–24	✓ Internal + lab	Phone calls, casual meetings	🟠 B (Good)
Budget pods (generic)	NIC 15–19	✗ In-house only	Light use, low privacy needs	🔴 C (Basic)

Note: Only pods tested by external labs (e.g., TUV SUD, Intertek) are considered reliable. Avoid models with only internal or unverified ratings.

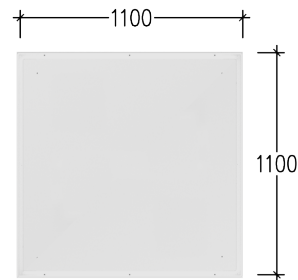
E1 Glass

Compact Privacy with a Transparent Edge

The E1 Sound Pod™ (1100W x 1100D) is a sleek, single-occupant pod designed for quick calls, focused tasks, or moments of quiet in open-plan environments.

Now available in a full glass version, it offers acoustic insulation while maintaining visual openness — ideal for teams that value transparency without sacrificing privacy.

Its minimalist footprint makes it easy to integrate into any workspace, supporting Activity Based Working with style and efficiency.



Plan View





Why is SoundPod™ the Professional Choice!

The option of any arrangement of the glass walls and solid walls.

- For e.g., in the case of a pod located in a corner, the 2 solid walls can be adjacent to one another.
- The option of wall arrangements provide interior design consultants for flexibility to create a perfect interior environment without compromise on floor layout ideals.

The Ability to choose the various optional details as indicated in the OPTIONS TABLE in this brochure.

- Professionals can choose, for e.g. wheelchair access, anti-virus UV air-capture; all based on client's need.

The Superior Acoustic Performance of NIC 35 Class A+:

- The very basis to choose a pod is evident in the performance standards.

The Option to install Fire Safety Devices such as fire alarms and water sprinkler.

- All Sound Pod™ can accommodate this facility with the innovative VOID tube external access sealed with industry standard sound insulation materials supplied as included materials in the option purchase.

The Financial Analysis of a High-Value Investments

- The long-term durability and relevance of the Sound Pod™ justify the initial financial investments.

The Ecological and Sustainability Analysis:

- The re-locatable and long-term re-usable asset justify the purchase of Sound Pod™ against other less competitive offers.

Product Options at a Glance

Summary of available Features and Variants.		E1	E1+	E2	E2+	E4	E4+	E4 Free	E4+ Free	E-Nap
Item	External Dimensions (mm): Width	1100W	1500W	2200W	2400W	2200W	2750W	2200W	2750W	2200W
	Depth	1100D	1100D	1100D	1250D	2200D	2200D	2200D	2200D	950D
	Height :- E-Series / S-Series	2312/2361H	2312/2361H	2312/2361H	2312/2361H	2312/2361H	2312/2361H	2241H	2241H	2015H
1	High volume air flow TURBINE circulation fan	√	√	√	√	√	√	√	√	√
2	Superb muffled air refresh cycle approx. every 1.5 times per minute	√	√	√	√	√	√	√	√	√
3	Multiple wall selection of solid and glass options. (always with front glass: 2 sides solid A opposing or B adjacent, C 3 sides solid, D 3 sides glass)	√	√	√	√	√	√	N/A	N/A	√
4	Effective muffler system for air intake.	√	√	√	√	√	√	√	√	√
5	Enhanced muffler system for air exhaust (to cut out inside conversation to the outside)	√	√	√	√	√	√	√	√	√
6	Dramatic soundproof enclosure	√	√	√	√	√	√	√	√	N/A
7	Enhanced Dramatic soundproof enclosure Certified by TUV for Noise Isolation Class NIC35	√	√	√	√	√	√	√	√	N/A
8	Mobile castors lockable floor base unit	E-Series	E-Series	E-Series	E-Series	E-Series	E-Series	N/A	N/A	N/A
9	Industrial Grade Warehouse stackable pallet base super structure	S-Series	S-Series	S-Series	S-Series	S-Series	S-Series	N/A	N/A	S-Series
10	Electrical (1-2 paxs 2Power + 1USB-C / 3Pax and above 3Power + 2 USB-C)	√	√	√	√	√	√	√	√	√
11	Configurable to additional power sockets and USB-A / USB-C	√	√	√	√	√	√	√	√	√
12	Air Filter Module: Air intake: Heva grade active-carbon micro air filter for air exhaust for elimination odors, virus, bacteria	o	o	o	o	o	o	o	o	o
13	Air Intake Ultra Violet (UV) Light for virus / bacterial elimination	o	o	o	o	o	o	o	o	o
14	Air exhaust Filter Module: Heva grade active-carbon micro air filter for air exhaust for elimination odors, virus, bacteria	o	o	o	o	o	o	o	o	o
15	Robust durable Artwright quality tradition	√	√	√	√	√	√	√	√	√
16	Presences light (per pair)	o	o	o	o	o	o	o	o	o
17	Light ARCH	o	o	o	o	o	o	o	o	√
18	Presence sensor for interiors	o	√	√	√	√	√	√	√	N/A
19	Interior lights dimmer	o	o	o	o	o	o	o	o	o
20	Monoblock assembly of floor base unit, wall units, (no loose or need to add parts that can become loose over time)	√	√	√	√	√	√	√	√	√
21	Direct-to-Floor-Installation (without floor base unit)	o	o	o	o	o	o	√	√	N/A
22	Wheelchair access metal ramp	o	o	o	o	o	o	N/A	N/A	N/A
23	Magnetic lock with RFID card access (available with LIGHT ARCH)	o	o	o	o	o	o	o	o	N/A
24	Air Conditioner	N/A	N/A	N/A	N/A	o	o	o	o	N/A
25	Provisions for installation of fire safety equipment (water sprinkler / alarm)	o	o	o	o	o	o	o	o	N/A

This Feature is included (√) / This Feature is optional (o)

E1+

Enhanced Comfort in a Compact Footprint

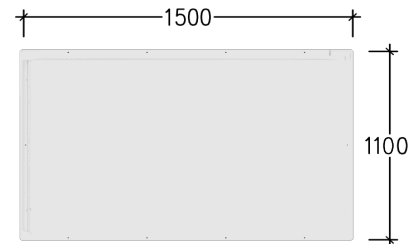
The E1+ Sound Pod™ offers a more spacious alternative at 1500W x 1100D, designed to accommodate a comfortable sitting position. This slight increase in size delivers a significant upgrade in user experience, making it ideal for longer sessions of focused work, private calls, or quiet reflection.

Like its predecessor, the E1+ is sound-absorbing and internally insulated, ensuring acoustic privacy in open-plan environments. Its modular design supports Activity Based Working, offering a personal retreat without compromising floor space.

Perfect for:

- Seated phone or video calls
- Deep-focus tasks
- Quiet breaks or personal moments

The E1+ combines functionality, comfort, and spatial efficiency, making it a smart addition to any modern workplace.



Plan View





How does **SoundPod™** achieve the Noise Isolation Class NIC 35dB (A+ Rating)

The Glass Walls and Glass Door:

- **Triple Layers with Differing Thicknesses of Glasses:** High index, high density, tempered and laminated with high sound impedance plastics; ensuring to capture varying frequencies even at high sound volumes.

The Solid Walls:

- **13 Layers of Sound Impedance:** In addition to the sound isolating performances of the layers of high quality materials, each solid wall has a definitive air gap for improved sound insulations.

The Sound Seals:

- **Every micron of air connection is sealed by special multi-sized pores foam:** These multi-sized pores foam ensures the capture of all sound frequencies in between connection gaps.

The Air-Exchange Sound Mufflers

- Incredibly Effective Double Mufflers with highly complex sound absorption and diffusion; monitoring all air-exit and air-intake.

The Roof Top:

- 8 Layers of solid sound impedance high quality materials to insulate high sound levels.

The Innovative Sound Impedance Suspended Ceiling:

- Multiple suspended air pockets and corners dramatically improves sound absorption.

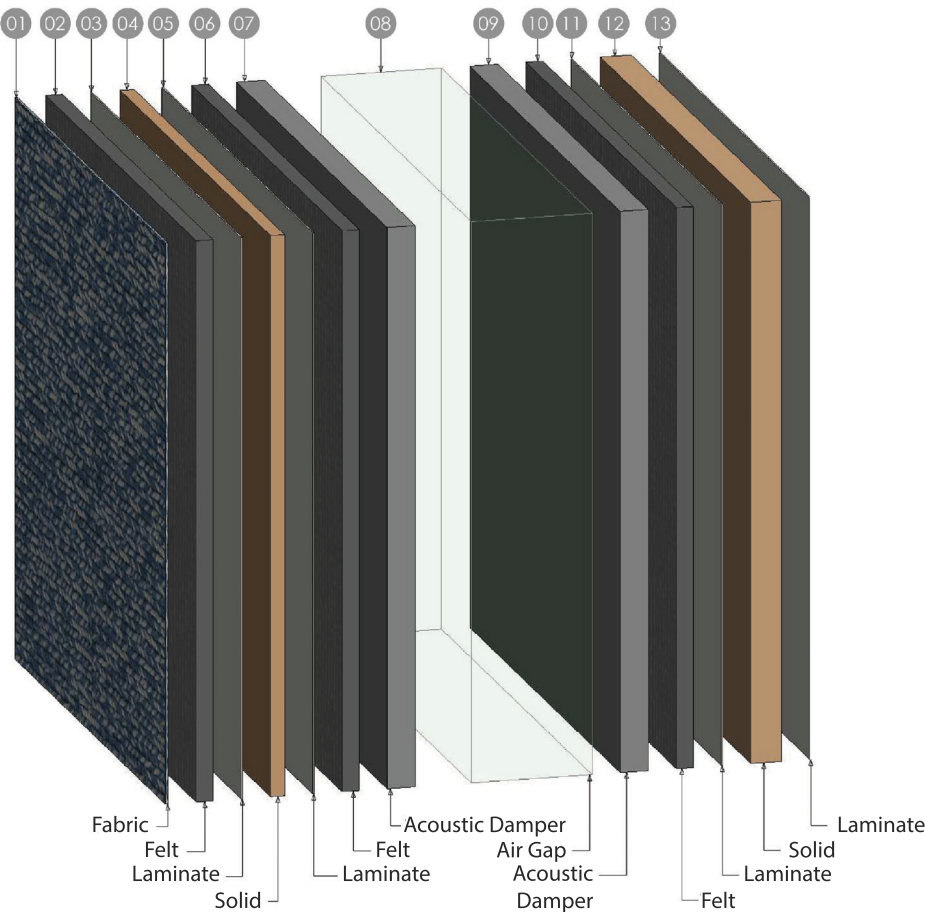
The High Performance Floor Base Unit:

- Solid steel space-frame structure with high torsional strength, consisting of multiple layers of solid sheet steel, solid wood, sound impedance plastic laminates, multi-layered multi-pore foams, 5mm thick all around structure; ensured a soundproof floor base.

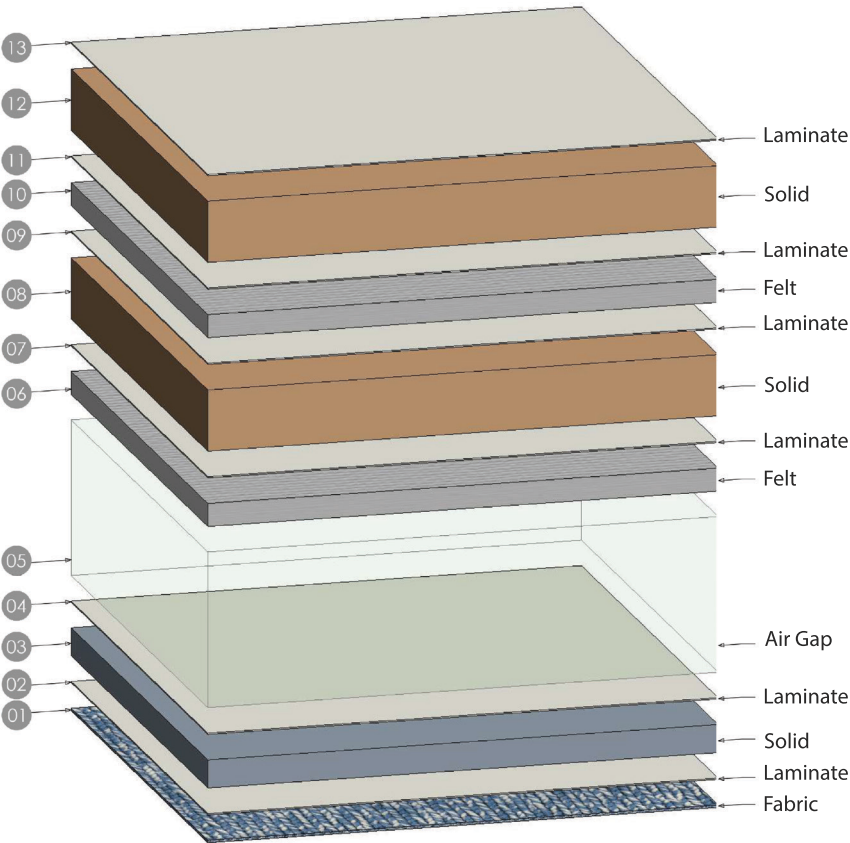
Summary of Key Specifications

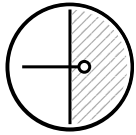
CATEGORY	FEATURE	USER VALUE
Acoustic Excellence	NIC 35 certified soundproofing by TUV SUD translate to ISO 23351-1 speech level reduction of more than 30dB; a class A+ enclosure	Ensures privacy and focus in open-plan offices, suitable for confidential conversations in open office environment.
Structural Integrity	5mmT steel sheet body structure items, with steel floor base unit, triple-glazed glass, multiple materials of high sound impedance seal gaskets, felt layer.	Built to last, withstands relocation and heavy use
User Comfort	Motion sensors, dimmable lightings, ventilation with complete air replacement in every 30 seconds	Enhances well-being and productivity
Mobility and Flexibility	All SoundPod allow configuration of Solid Walls and Glass Walls locations. The Free Pod models remove the floor base unit, creating a continuous flush surface with the external office floor	Promotes perfect interior design landscapes. The Free Pod eliminates step-up barriers, allowing wheelchair users to roll in smoothly without ramps or adjustments, promotes inclusiveness and user safety
Sound-Pod Unit Weight	1 pax = approximately 480kg 2 pax = approximately 800kg 4 pax = approximately 1,500kg	Solid materials resist wobbling, shifting, or vibration — even in high-traffic areas or during relocation
Sustainability	ISO 9001 and ISO 14001 certified, recyclable materials	Environmentally responsible and future-ready
Warranty and Support	10-year structural warranty against manufacturing defects. 1 year for electrical and lighting items	Long term investment protection

Layers of Material of Sound Impedance - The Walls



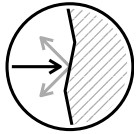
Layers of Material of Sound Impedance - The Ceiling





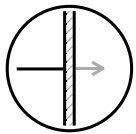
ABSORPTION

Sound waves are absorbed by any 'acoustically soft' material they encounter.



DIFFUSION

Sound energy is spread evenly in a given space.



ATTENUATION

Reducing the sound transfer within a room.

REVERBERATION TIME

Reverberation time is the time needed for an original sound source to decay 60 dB and is expressed in seconds. In order to generate excellent speech intelligibility and clarity, the reverberation time should be adjusted and balanced by means of absorptive material in function of the specific acoustical issues in a given space. The recommended reverberation time will always have to be adapted to the room volume and the type of activity.

RECOMMENDED REVERBERATION TIME:

Office	0.75s
Meeting room	0.60s
Cafeteria	1.00s
Gymnasium	1.50s
Auditorium	1.50s to 2.00s

Privacy and Focus in Open-Plan Offices

Internationally patented, the Artwright Sound-Pod™ offers an ingenious and comfortable solution for employees seeking privacy or a moment of quiet in bustling work environments. Designed for modern Activity Based Working, it empowers individuals to engage, reflect, or concentrate without distraction.

With its sound-absorbing and internally insulated structure, the Sound-Pod™ creates a modular "space within a space" — ideal for informal conversations, private phone calls, focused tasks, and small group meetings. Functional, flexible, and thoughtfully engineered, it transforms open-plan offices into environments where productivity and well-being can thrive.



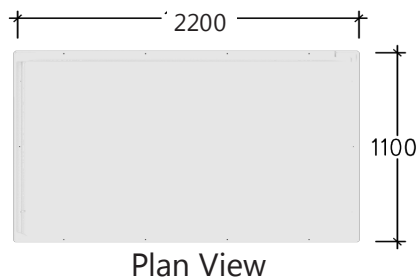
E2

Dual Harmony. Refined Space

The E2 is designed for two, balancing efficiency with comfort in a compact yet elegant footprint.

At 2200 mm wide and 1100 mm deep, it offers ample shared space without overwhelming the environment, making it ideal for collaborative work or paired seating.

Perfect for executive offices, meeting pods, or premium residential setups.





E2+

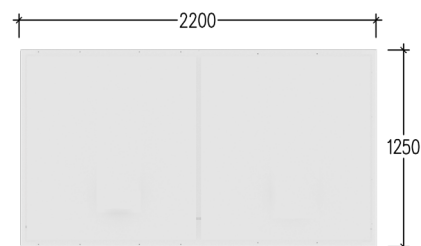
Dual Access. Elevated Comfort

The E2+ Pod offers a spacious footprint of 2400W x 1250D, designed for 2 users with a centrally positioned door and ample room for a shared screen or monitor.

This layout supports face-to-face interaction, hybrid meetings, and collaborative sessions that benefit from visual engagement.

Perfect for :

- Two-person meetings or coaching sessions
- Dual video or phone call with shared screen
- Collaborative deep-focus work
- Hybrid calls or presentations
- Shared quiet breaks or reflection



Plan View





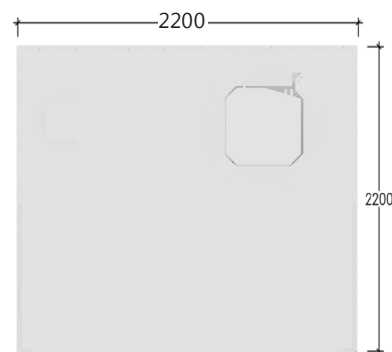
E4

Balanced Proportions. Shared Prestige

The E4 Pod is crafted to deliver a harmonious balance of space and presence.

At 2200 mm wide and 2200 mm deep, it offers a square footprint that emphasizes equality, comfort, and collaboration. Designed for dual use or paired seating, the E4 creates an environment where prestige and practicality meet.

With its spacious layout and acoustic performance, the E4 bridges the gap between individual pods and meeting rooms, delivering a smart, scalable solution for modern workplaces that value both connection and concentration.



Plan View





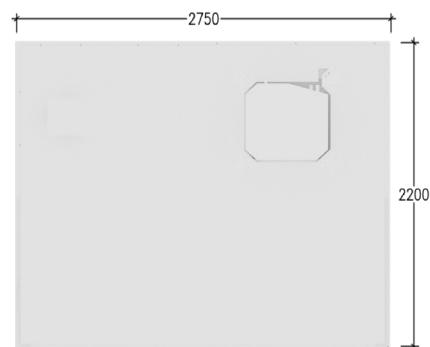
E4+

Spacious Design for Dynamic Collaboration

The E4+ Sound Pod™ offers a generous footprint of 2750W x 2200D, designed to support multi-person use without compromising acoustic privacy. Its square layout creates a balanced, open interior ideal for small group meetings, hybrid calls, or collaborative deep-focus sessions.

Perfect for:

- 4-6 person meetings or brainstorming sessions
- Hybrid calls with shared screen or AV setup
- Collaborative deep-focus work
- Private team huddles or coaching moments



Plan View





E4 FREE

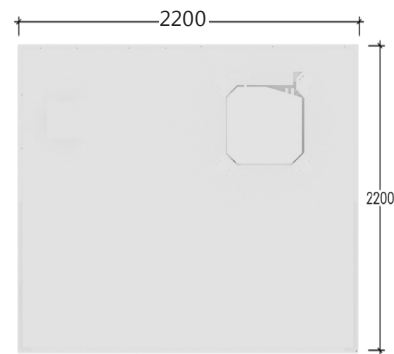
Open Form. Unbound Elegance

The E4 Free retains the commanding square proportions of the E4 — 2200 mm wide × 2200 mm deep — but **removes the floor base unit** for a lighter, more versatile presence.

This design emphasizes openness and adaptability, offering the same prestige and comfort as the E4 while introducing a freer aesthetic.

Without the floor base unit, the E4 Free delivers a clean, floating impression.

The “Free” variants (without floor base units) allow unobstructed entry, making it easier for wheelchair users to roll in and position themselves comfortably.



Plan View





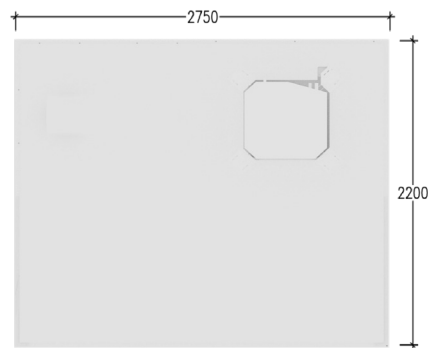
E4+ FREE

Expansive Freedom. Elevated Presence

The E4+ Free takes the commanding proportions of the E4+ — 2750 mm wide × 2200 mm deep — and **removes the floor base unit** to create a lighter, more open aesthetic.

It is designed for prestige environments that demand both scale and adaptability, offering dual access with a freer, more versatile form.

The FREE model is designed with proportions and clearances that ensure comfort not only for everyday use but also for users with mobility aids such as wheelchairs.



Plan View





Technical Specifications and Performance

- Designed for environmental sustainability.
- Designed for facility management.
- Designed for sound isolation.
- Designed for quality, durability, and long term value.



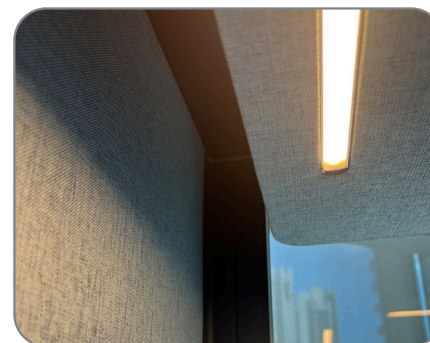
Electrical and Wiring

Power and network modular blocks can be front access conveniently for service or replaced without removing any part of walls. USB powers are included.



Circulation and Air Intake

Motorized high volume low noise air intake flow and out-flow ducts with effective silent large volume air mufflers. Entire inside air volume is fully refreshed twice a minute!



Acoustic Diffusion

Special design at the ceiling air gaps reduce resonance. The corner gaps capture sound at the critical reflective points. The additional suspended ceiling layers reduces sound transmission into the rooftop.



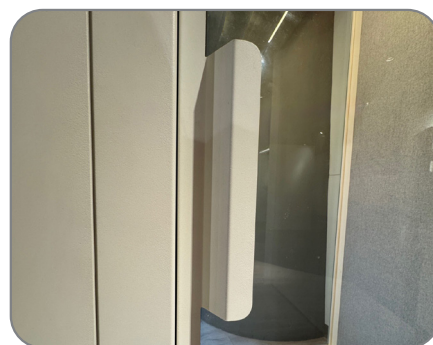
LED Strip Lights (Dimmable)

The energy saving LED strip ambient light give conducive productivity. Dimming function is a standard feature.



Extra Strength Structure with Recessed Floor Base

Aesthetically visible Super-Rigid 5mm thick solid steel frame and floor structure for sure-fit of all components. (Photo: E-Series Floor Base)



Robust Door Handle Design

Engineered for high-traffic environments, the Sound Pod™ features a robust door handle made of solid metal construction for long-term durability.



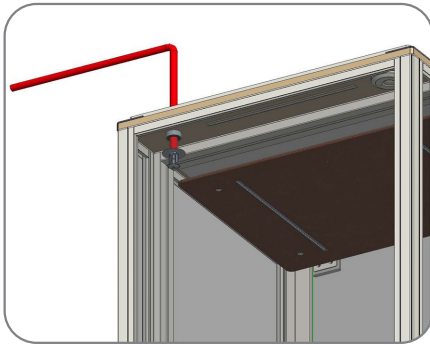
Effective Glass Gaskets at all four edges of the door.

Fully sealed with extra size soft rubber cushion.



Magnetic Lock with Card Access

To ensure for more privacy with convenience.



Fire Safety

To comply with certain safety regulations law, the provision to install water sprinkler systems or wired fire alarm systems are available as options.



Levelling Adjustment

The Sound Pod™ (S-Series Floor Base) is designed to handle uneven floors using four heavy-duty steel levelling glides. Each corner can be adjusted with a special wrench, while steel cups beneath the glides protect carpets and floors during height adjustment. This feature comes standard with both S-Series and E-Series.

- a) Heavy-Duty Levelling Glide
- b) Base Levelling Glide Cup
- c) Special Design Wrench



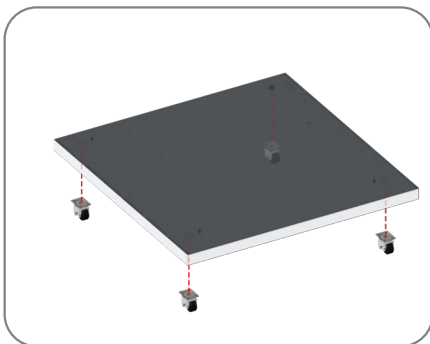
From Sit to Stand—Seamlessly

Designed for ergonomics, the height adjustable worktop integrates seamlessly into the Sound Pod™ environment, allowing users to alternate between seated and standing positions with ease.



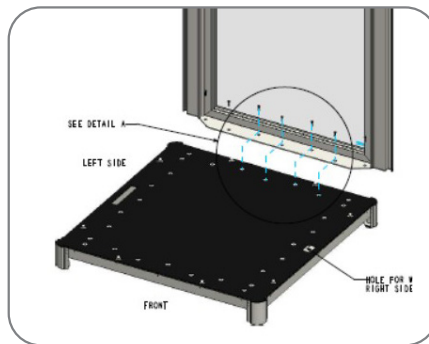
Illuminated LED LIGHT ARCH

The Sound Pod™ features an integrated LED light arch, designed to enhance both visual comfort and spatial ambiance within the pod. The adjustable intensity light arch delivers a soft, diffused glow that complements the pod's acoustic and ergonomic design.



Built-in Castors for Mobility

The Sound Pod™ (E-Series Floor Base) features built-in castors discreetly recessed into the underside of the pod. This design enables easy relocation across carpeted or hard flooring without compromising acoustic integrity or structural stability.



Ease of Assembly

Monoblock units have a set of floating pins to ensure easy and accurate parts alignment to each assembly.



Air Filter Module

Easy access compartment for Active-carbon anti-bacterial HEPA grade air filters to eliminate odours, virus and bacteria so as to ensure clean and healthy air refresh. (Photo: E-Series Floor Base)



Presence Light Signage

A gracefully designed highly visible LED light strip can be specified to provide convenient knowledge of vacancy from far. (Color choices available)

Furniture and Finishes Selections

E1 / E1 Glass / E1+



Stool

SBD-R1088-BK
520.470.840



Stool

SBD-R1088-WH
520.470.840



Stool

SBD-R1089-BK
520.470.840



Stool

SBD-R1089-WH
520.470.840



Chair

EX22 TN603
530.560.850

E2



+



Sofa (middle backrest)

K-CUBE-S1 900.700.970

Sofa (middle backrest)

K-CUBE-S1 900.700.970

E2+



+



Sofa with IT Box

K-CUBE-S1B1 1100.700.970

Sofa with IT Box

K-CUBE-S1B1 1100.700.970

E4 / E4+ / E4+ Free



+



Sofa+Sofa with IT Box

K-CUBE-S1+S1B1 2000.700.970

Sofa+Sofa with IT Box

K-CUBE-S1+S1B1 2000.700.970



Seat: 371



Seat: 371L

Other Accessories for Sound-Pod



Square Stool

K-CUBE-A1 410.410.440



CHESS Stool

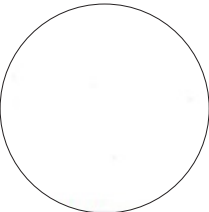
K-CUBE-A1 410.410.440



Single Monitor Arm

K-CUBE-A1 410.410.440

Exterior Walls and Worktop Direct Laminate Surface



White L101



Panno L306



Artic Pine L928



Olive Ash 3069

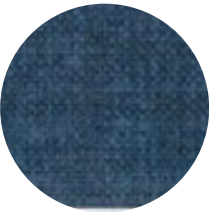


Zen L946



Graphite L201

Interior Walls Fabric Surface



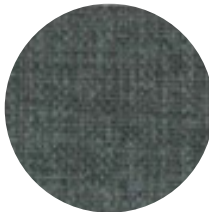
2107-01



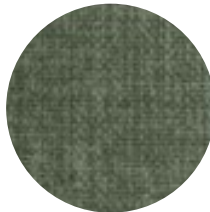
2107-02



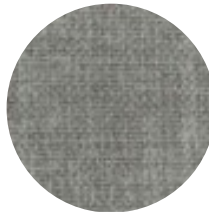
2107-03



2107-06

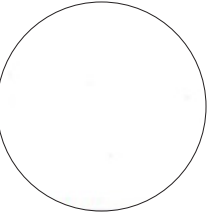


2107-07

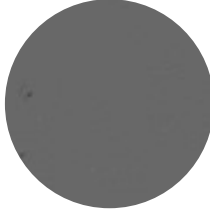


2107-08

Metal Frame Finish



Whisper White



Medium Grey



Charcoal



Black

Carpet Floor Surface



Dark Grey

Our Product Development Story

The Sound Pod Design Lab ("SDL") was ambitious and endeavour a world leadership position in the market segment of office soundproof enclosures. The design brief is to create a product that is as relevant, and with additional user benefits unparalleled in the market.

Mobility of this new product is a very important benefit to clients because the office layout today is ever more fluid. Who would have imagined the drastic changes done onto the office landscape by the onslaught of Covid-19 pandemic! However, the more ease of mobility a piece of furniture is, the more relevant, practical, timeless it will be.

One fact is that in this design project, a soundproof enclosure room is a relatively large item that is still considered as loose furniture. Hence ease of mobility needs to be first priority of the design. However, it still has to perform well, like a BMW, with superb body structure such that it will not twist or wobble during travel.

This led SDL to design the floor base unit of the soundproof enclosure with heavy hot roll steel structural sheets built with heavy cross-beams, and with mobility like that of a warehouse pallet. It shall be moved about easily within the office by a hand pallet jack, and within the warehouse by a forklift vehicle; and yet it shall be so structurally strong that it can even rest on edges or curbs of floorings without structural distortions. The corners are built with 6mm shaped formed and welded into a 25mm solid steel shaft design to withstand forklift prongs without structural damage. The removable skirts are built with 3mm steel sheet with reinforce edges to withstand abuse of handling.

The existing international market leaders are currently mostly using compressed felt as the enclosure's interior sound absorption surfaces. This material, while inherently a good sound absorption material, is also inherently a flaky surface material. This may sometimes have hygiene, allergy, and durability issues. SDL decided to improve upon these characteristics, and introduced a new premium interior sound absorption surface by incorporating a durable high-temperature fused epoxy coating steel surface. This surface is then perforated to improve the sound absorption. SDL continued to engage the traditional compressed felt materials, but placed in behind the steel sheets. In addition, SDL re-surfaced the compressed felt materials with high quality surface fabrics so the limited exposed surface of the compressed felt materials are then coated, and hence will be less allergically and more hygienic, and more durable.

Next comes the ceiling effects. SDL created a suspended ceiling with the lights hidden inside a gap around the entire suspended ceiling so as to provide an indirect, easy on the eyes, ambient lighting inside the enclosure. In addition, the design also improved the sound reverberance by captivity within the gaps in the suspended ceiling, hence improved the sound characterises within the soundproof enclosure interiors.

Next was the special designed full piano hinge door fronts for better external aesthetics. The existing market mostly used patches of visible hinges. SDL decided to improve upon this visual by using a full length vertically continuous hinge. This design also improved the door panel engagement of the door frame gaskets to improve the sound transmission from the inside to outside and vice versa.

SDL decided to use solid wood panel for the external construction, not just the material inherent sound insulation capacity and also for the surface design versatility. SDL made it possible to offer to clients a wide range of external surface option finishes of genuine leather, high pressure laminates, natural veneers, fabrics, etc.

The next thing to note was that this shall be an international product that requires ease of installation to gain market traction. SDL set a target of less than an hour to install the entire soundproof enclosure. With this time limit target of less than an hour to install the entire soundproof enclosure in mind, SDL reduced the number of components to install to the bare minimum, which is 6 surfaces to form a room.

Hence SDL novel introduction "musical chairs" removable handles attached to the large components for easy handling. The floor base unit is first placed onto the floor. The first large wall unit is attached with the handles and installed onto the floor base unit with ease. Special "floating pins" ensure the ease to precisely set the positions onto the floor base unit.

Special "connecting donuts" are placed onto the top trims connecting all the wall units. The process continues with the remaining 3 wall units, and then the handles are moved to the ceiling unit, where these handles shall remain for the rest of their installed life, only to be re-used if a dis-assembly is required.

The entire enclosure is designed for easy maintenance. Hence not only all the walls, floor, and ceiling are easily assembled and disassembled. The lights, power and communication sockets, circulation fans, carpets, etc are all removable from the surface and replaceable without the removable of any of the main units.

The entire ceiling unit is a special contraction that housed a twin sound silencer similar in to the car sound mufflers. Within the sound silencer, a large amount of air will constantly circulate the enclosure. For design thoughts, even the circulation fans are placed within the sound silencer performance, hence even the fans are made quieter for your perfect interior's environment.



ENVIRONMENTAL RESPONSIBILITIES

Artwright environment is a careful blend of materials, resources, technology and fine design. We apply our expertise in design and manufacturing process to create and deliver innovative products with minimal adverse environmental impact. In our production, we carefully select materials that are safe, healthy and ecologically sound throughout their life cycle. Over 80% of materials used are recyclable.

Wood used in the Artwright environment is an ecologically sensitive choice. The hevea brasiliensis, commonly known as the rubber trees, are rapidly renewable, and are harvested from expired matured rubber latex plantations. Therefore, we have provided extra use for the trees, and eliminated the usage of natural forest timber.

Our commitment to environmental protection includes being an ISO14001 Environmental Management System standards certified company. This ensures every environmental aspect in the organization is taken into consideration.

APPEALING DESIGN

The Artwright office environment is clearly defined by the sleek lines and superior design. Curves blend to form functional units to create optimum offices.

SUPERIOR STANDARDS

Research on ergonomics is reflected in our integrated office environment with efficient space usage. All Artwright products are manufactured according to international standards.

VALUE INVESTMENTS

Your investment is fully protected by a guarantee against any manufacturing defect for 10 years. The system is also modular and consistently adaptable. Engineered for durability, Artwright's timeless design assures you of a high value investment.

Artwright is an ISO 14001 certified environmentally responsible and ISO 9001 quality certified company.





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